



Micro800™ Programmable Controllers

Catalog Numbers Bulletin 2080

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About This Publication

These release notes supplement the existing documentation supplied with your product.

Read this document before using Micro800 controllers with FRN 1 operating system firmware.

Firmware Revision History

Firmware Revision History for Micro800 Controllers

Revision	Description
1.011	First release
1.012	Second release
1.013	Third release

Anomalies

Corrected Anomaly for Firmware Revision 1.013, Micro810 controllers

Anomaly	Description
RHC instruction in Micro810 controllers is not accurate	<p>The RHC function block uses a time base of 49.86 µs and returns counter times 5, instead of a 40 µs timer with a return counter times 4.</p> <p style="text-align: right;">APBC00005186</p>

Corrected Anomalies for Firmware Revision 1.013, Micro830 controllers

Anomaly	Description
CRC errors and timeouts in modbus packet communications	<p>When using the MSG_MODBUS instruction to communicate with any other Modbus Slave device that requires turnaround delay, setting TriggerType in LocalCfg to 1 may cause increased failure rates in modbus packets received/transmitted. Introduce a turnaround delay, such as 5 ms, at a user program level.</p>
High Speed Counter (HSC) instruction configuration causes controller Hard Reset	<p>The following conditions may cause a controller Hard Reset.</p> <ul style="list-style-type: none"> Value of HSCAppData underflow setting (UFSetting) and low preset setting (LPSetting) more than or equal to 0. Value of HSCAppData overflow setting (OFSetting) and high preset setting (HPSetting) less than or equal to 0. Setting the HSC user interrupt parameter for underflow (Mask for IN) to True, when counting up with HSC Mode 0 or 1. <p style="text-align: right;">APBC00005342</p>
High Speed Counter (HSC) user interrupt does not work for 10/16-point controllers	<p>HSC ID HSC1 does not work for 2080-LC30-10QVB/QWB, and 2080-LC30-16QVB/QWB.</p> <p style="text-align: right;">APBC00005198</p>
Universal Plug-In Module (UPM) interrupt configuration causes controller Hard Reset	<p>Adding UPM interrupts in the Interrupt Properties page may cause a controller Hard Reset.</p> <p style="text-align: right;">APBC00005332 / APBC00005357</p>

Corrected Anomalies for Firmware Revision 1.013, Micro830 controllers

Anomaly	Description
Generic plug-in module's controller status byte may report inaccurate information	<p>The Controller Status Byte may inaccurately report an Operation Error during normal RUN mode or on "Power Failure Triggered".</p> <p>Internally developed UPM modules do not use the Controller Status Byte. Such modules are not affected by this anomaly. Third party UPM modules that are based on the Generic Plug-in module specifications and that use the result of the Controller Status Byte to perform certain actions, however, may be affected.</p>

APBC00007064

Corrected Anomaly for Firmware Revision 1.012, Micro810 and Micro830 controllers

Anomaly	Description
The controller may report a fault (error code 0xD011) when continuously powered on for more than 49.71 days	<p>Under certain conditions, when the controller is continuously powered on for more than 49.71 days, the controller may report a recoverable fault (error code 0xD011), and the outputs will be disabled. Certain time based instructions may not operate correctly within the 3 ms window immediately after 49.71 days.</p> <p>On Micro810 controllers, the power LED goes off. The LCD display changes from RUN mode to FAULT mode. On Micro830 controllers, the fault LED flashes red.</p>

APBC00006019 / KnowledgeBase ID 450489

Known Anomaly for Firmware Revision 1.013 Micro810 controllers

Anomaly	Description
ErrorMode parameter does not handle errors	ErrorMode input of IPIDCONTROLLER instruction does not handle errors as expected and does not recognize any input values.

APBC00006755

Known Anomalies for Firmware Revision 1.013

Micro830 controllers

Anomaly	Description
ErrorMode parameter does not handle errors	<p>ErrorMode input of IPIDCONTROLLER instruction does not handle errors as expected and does not recognize any input values.</p> <p style="text-align: right;">APBC00006755</p>
ControlFlash firmware update results in a red flashing fault	<p>Even when a ControlFlash update is successful, the Micro800 controller shows a fault code of 0xF004 (Memory Module transfer error), and the status indicator flashes red.</p> <p>This occurs when the firmware update is performed on a controller with a physical Memory module inserted, and with a user program in that memory module which has the "Load Always" or "Load Always on Memory Error" set.</p> <p>Clear the fault and use the controller normally.</p> <p style="text-align: right;">APBC00005287</p>
Modbus Slave responds incorrectly to broadcast messages from Modbus Master, if broadcast delay in Modbus Slave is 0 or less than the ladder scan time	<p>A Modbus Slave that is configured with Modbus Role: Modbus RTU Auto, with a broadcast delay value of 0 or less than the ladder scan time, responds incorrectly to broadcast messages sent by the Modbus Master.</p> <p>There are two scenarios:</p> <ul style="list-style-type: none"> • Modbus Slave responds incorrectly to the Modbus Master when Slave is set to Auto and with a delay value of 0 or less than ladder scan time, while the Modbus Master is not set to Auto. • With Modbus Slave and Master both set to Auto with a delay value of 0 or less than scan time, a chain reaction occurs such that Master and Slave keeps echoing each other's responses. <p style="text-align: right;">APBC00005340</p>

Firmware Update

Instructions on how to flash update your controller with the latest firmware is provided in the User Manual for your Micro800 controller. See Additional Resources for the link to your online user manual.

To get the latest firmware for your Micro800 controller, go to the following links:

- [Firmware for Micro810](#)
- [Firmware for Micro830](#)

Once on the page, go to the Resources tab, then click Firmware to download the latest firmware.

Additional Resources

These documents contain additional information concerning related Rockwell Automation products.

Resource	Description
Micro810 Programmable Controllers User Manual, publication 2080-UM001	A more detailed description of how to install and use your Micro810 programmable controller and expansion I/O system.
Micro830 Programmable Controllers User Manual, publication 2080-UM002	A more detailed description of how to install and use your Micro830 programmable controller and expansion I/O system.
Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1	Provides general guidelines for installing a Rockwell Automation industrial system.
Product Certifications website, http://www.ab.com	Provides declarations of conformity, certificates, and other certification details.

You can view or download publications at <http://www.rockwellautomation.com/literature/>. To order paper copies of technical documentation, contact your local Rockwell Automation distributor or sales representative.

Notes:

Notes:

Rockwell Automation Support

Rockwell Automation provides technical information on the Web to assist you in using its products. At <http://www.rockwellautomation.com/support/>, you can find technical manuals, a knowledge base of FAQs, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools.

For an additional level of technical phone support for installation, configuration, and troubleshooting, we offer TechConnect support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit <http://www.rockwellautomation.com/support/>.

Installation Assistance

If you experience a problem within the first 24 hours of installation, please review the information that's contained in this manual. You can also contact a special Customer Support number for initial help in getting your product up and running.

United States or Canada	1.440.646.3434
Outside United States or Canada	Use the Worldwide Locator at http://www.rockwellautomation.com/support/americas/phone_en.html , or contact your local Rockwell Automation representative.

New Product Satisfaction Return

Rockwell Automation tests all of its products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

United States	Contact your distributor. You must provide a Customer Support case number (call the phone number above to obtain one) to your distributor to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for the return procedure.

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